

Schneidstoff HW	Zähnezahl Z1	Vorschub MEC	Wechseln
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**Ausführung:**

- Grundkörper aus Vergütungsstahl
- HW-Profilmesser
- Ziehender Schnitt; zentrumsschneidend
- Zahlreiche Wechselmesser siehe C235-1

**Anwendung:**

- zur Fertigung von Rillen, Ziernuten und Fasen an Werkstücken

**Werkstückstoff:**

- Massivholz und Plattenwerkstoff

**Maschine:**

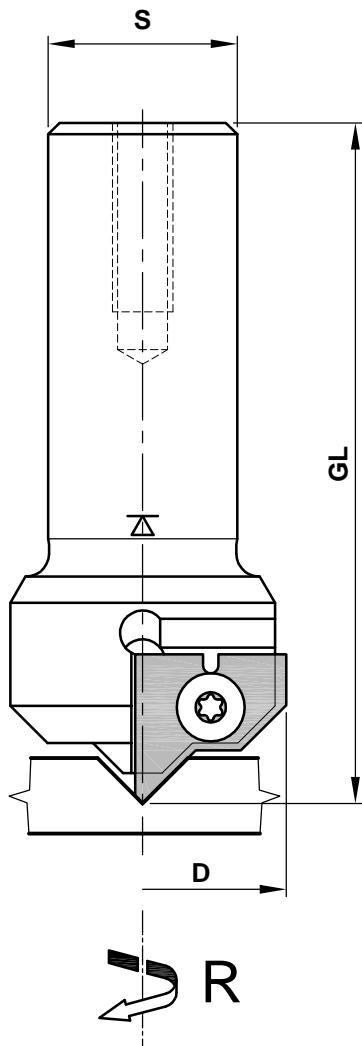
- CNC-Bearbeitungszentren

**Lieferumfang:**

- Grundkörper inkl. Profilmesser PM.12431.5/M40 vormontiert  
Soll ein anderes Messer montiert werden,  
ist dies bei der Bestellung anzugeben  
(mögliche Profilmesser siehe C235-1)
- Griffschlüssel Torx T15
- Prinzipiell mit Längeneinstellschraube;  
Bei Verwendung in Schrumpfspannfutter HSK-F 63 (C915)  
ohne Längeneinstellschraube
- Wahlweise auch montiert (und gewichtet) (MS):  
Montiert in Schrumpfspannfutter HSK-F 63 (C915): C235-....-M1  
Montiert in Spannzangenfutter HSK-F 63 (C910): C235-....-M2

**Besonderheit:**

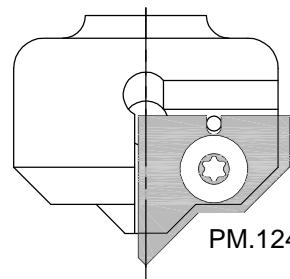
- 12 Standardprofile in einem Grundkörper einsetzbar



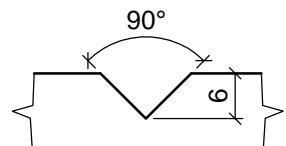
D	GL	S	Z	R/L	n max.	Bestellnummer
38	90	20	1	R	20000	C235-20
38	90	25	1	R	20000	C235-25

**Ersatzteile**

Bezeichnung	Stk.	Abmessung	MBM	Bestellnummer
Profilmesser	1	20x20x2	2	Siehe Zeichnung C235-1
Linsenkopfschraube	1	M4x6 (Kopf D9) Torx T15	10	KW.44237.5

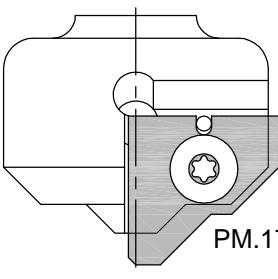


PM.12431.5/M40

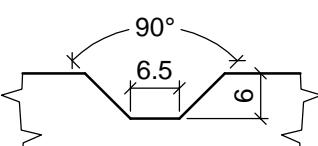


90°

6

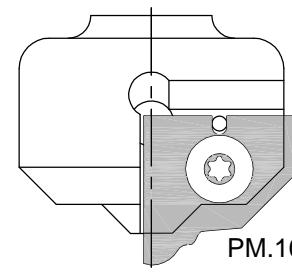


PM.17669.5/M40

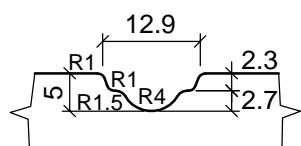


90°

6.5



PM.10866.5/M40



12.9

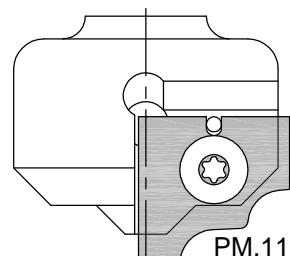
R1

R1.5

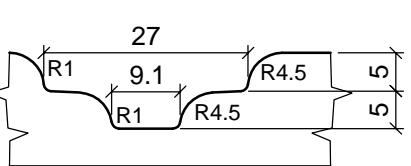
R4

2.3

2.7



PM.11792.5/M40



27

R1

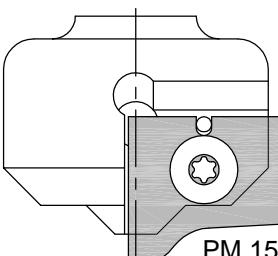
R1

R4.5

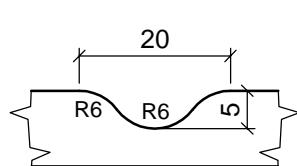
R4.5

5

5



PM.15129.5/M40

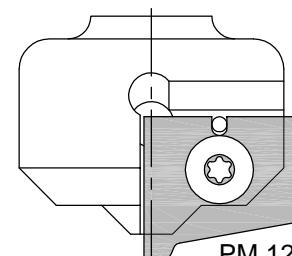


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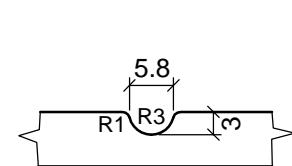
R6

R6

5



PM.12236.5/M40

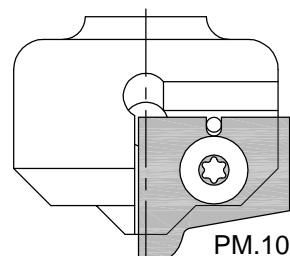


5.8

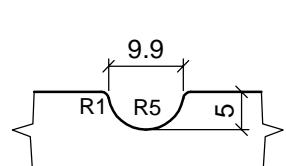
R1

R3

3



PM.10809.5/M40



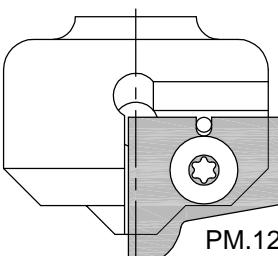
9.9

R1

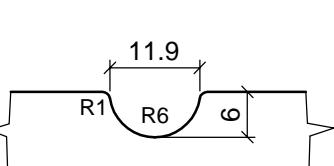
R5

5

5



PM.12237.5/M40

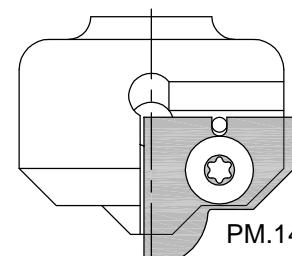


11.9

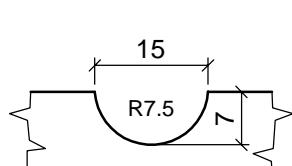
R1

R6

6



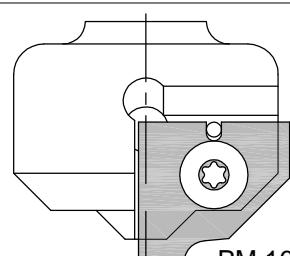
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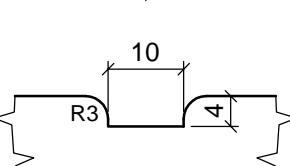
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R7.5

7



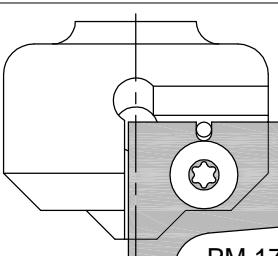
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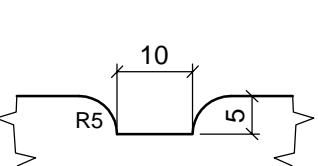
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R3

4



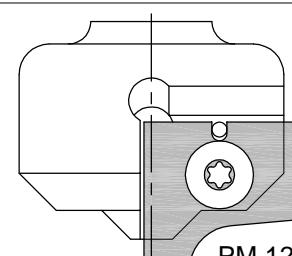
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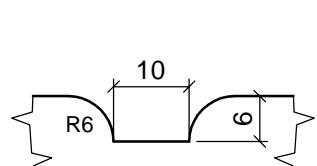
10

R5

5



PM.12901.5/M40



10

R6

6